

CNC 9 pin Plug connections UNIMIG Viper Cut 30 MKII



9 Pin plug Configuration

9 Pin Round	Function
1	Transfer
2	Transfer
3	Start
4	Start
5	Divided Voltage (-)
6	Divided Voltage (+)

*STD voltage Ratio 20:1, remove R32 on PN-128 for 50:1 voltage ratio